

LEXANTM RESIN 121SRM

REGION ASIA

DESCRIPTION

Easy flow, impact modified, super release grade polycarbonate.

TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yld, Type I, 50 mm/min	65	MPa	ASTM D 638
Tensile Strain, brk, Type I, 50 mm/min	143	%	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	97	MPa	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	2300	MPa	ASTM D 790
IMPACT			
Izod Impact, notched, 23°C	801	J/m	ASTM D 256
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	123	°C	ASTM D 648
HDT, 1.82 MPa, 6.4 mm, unannealed	133	°C	ASTM D 648
PHYSICAL			
Specific Gravity	1.2	-	ASTM D 792
Water Absorption, 24 hours	0.15	%	ASTM D 570
Mold Shrinkage, flow, 3.2 mm	0.5 – 0.7	%	SABIC method
Melt Flow Rate, 300°C/ 1.2 kgf	18	g/10 min	ASTM D 1238
INJECTION MOLDING			
Drying Temperature	120	°C	
Drying Time	3 – 4	hrs	
Drying Time (Cumulative)	48	hrs	
Melt Temperature	280 – 305	°C	
Mold Temperature	70 – 95	°C	